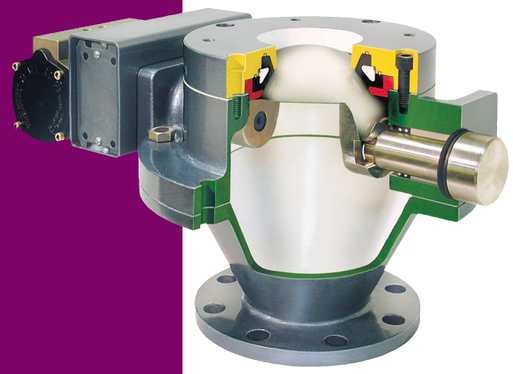

The Inflatek Valve

The original inflatable seat valve introduced in 1974 and continually developed. Applied in every material processing application.
The essential and proven feature of every MiniMaxflo:

Design Temperature:	To 350°C
Design Pressure:	7 Barg (43 Barg Special) Vacuum 680m Barg
Sizes:	25mm – 750mm
Utilization:	To 20 cycles per minute
Durability:	Extremely long life and operating reliability
Introduced:	1977 (Second Generation Design 2001)
Valves Installed:	30,000 world-wide
Guarantee:	24 months

Other Features:

Close and Seal on a column of material
Non contact seal activation
Fail-Safe control option
Maintenance Free
Short delivery
Low price

Mactenn

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www.mactenn.com sales@mactenn.com

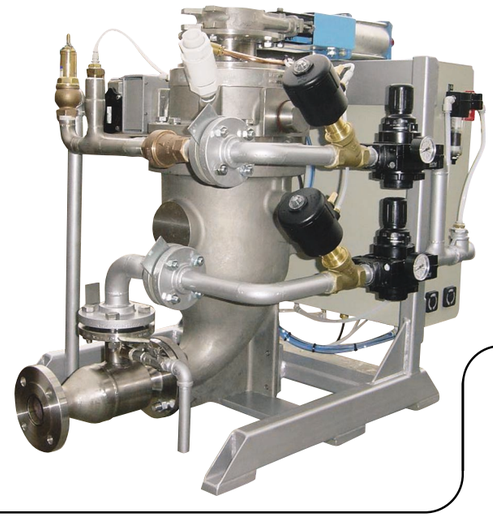
A Macawber U.S. Group Company

Your Local Distributor:

ISO 9001
Company Management
Quality Certification
(parent company)

Pressure Vessel
Quality Assurance Certification

CE Product Safety requirements satisfy the Directives of the European Commission.



MiniMaxflo®

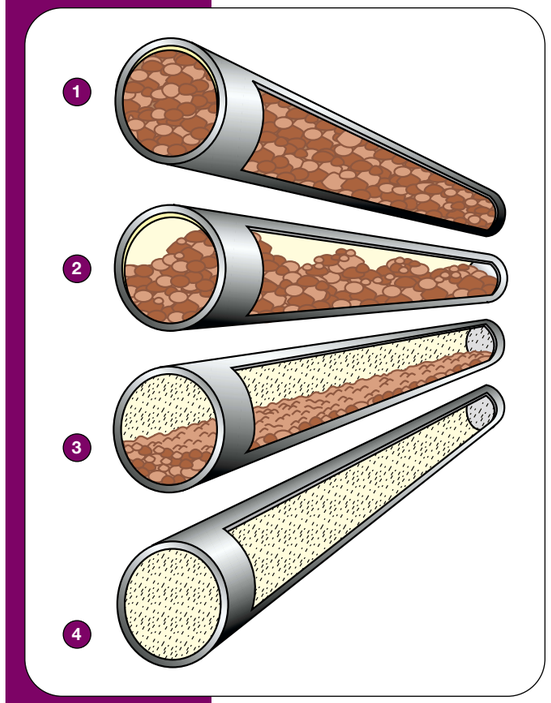
very low velocity dense-phase conveying systems
for fragile materials requiring gentle handling

Mactenn

- Designed for the special needs of gentle handling of plastics, food and fragile chemical materials, without material loss due to particle degradation.
- Compact equipment. Can be located beneath a big bag and bag splitter or a silo. Transfer pipe sizes 40mm to 50mm depending on application.
- Equipped with a state of art automatic control and fault diagnostic facility and an operator friendly intervention for manual control.

A sensible alternative to high velocity vacuum/dilute phase systems

MiniMaxflo®



Typical Conveying Regimes

1. **Solid Dense Phase** - Very low material velocity, pipeline full of material - an excellent regime for fragile materials. Material velocity 1-2m/sec.

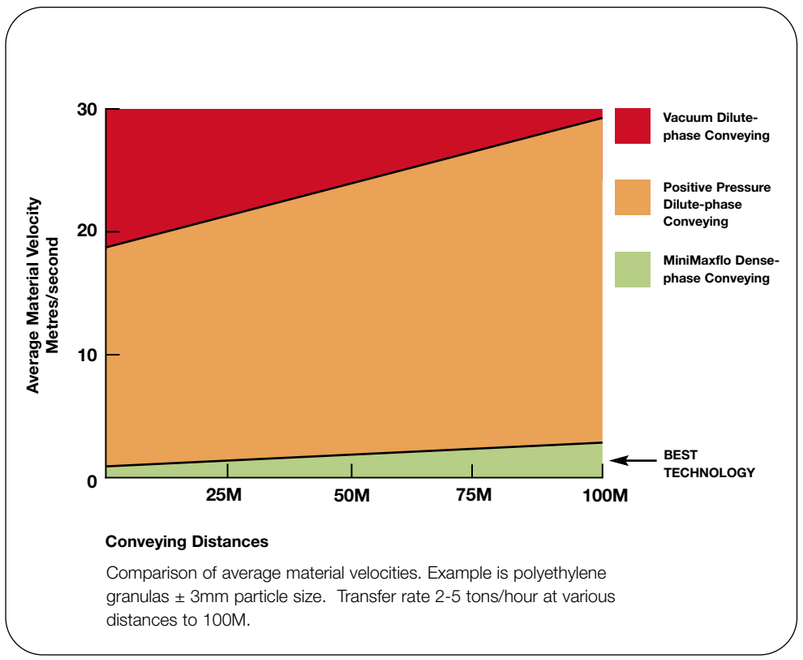
2. **Dune Flow Dense Phase** - Low material velocity - with high line loading ... material moves in plug flow fashion - best regime for most applications in which power economy, pipe erosion, and material degradation issues are important. Average material velocity 1-5m/sec.

3. **Moving Bed Dense Phase** - Higher velocity than dune flow dense phase, but much lower than dilute phase. Used for handling powders that can be fluidized. Average material velocity 3-7m/sec.

4. **Dilute Phase** - Material velocity above the saltation velocity - no upper limit to the velocity - least attractive regime for operating economy - unsuitable for fragile or abrasive materials or materials with wide particle size distribution. Average material velocity >15m/sec. depending on material.

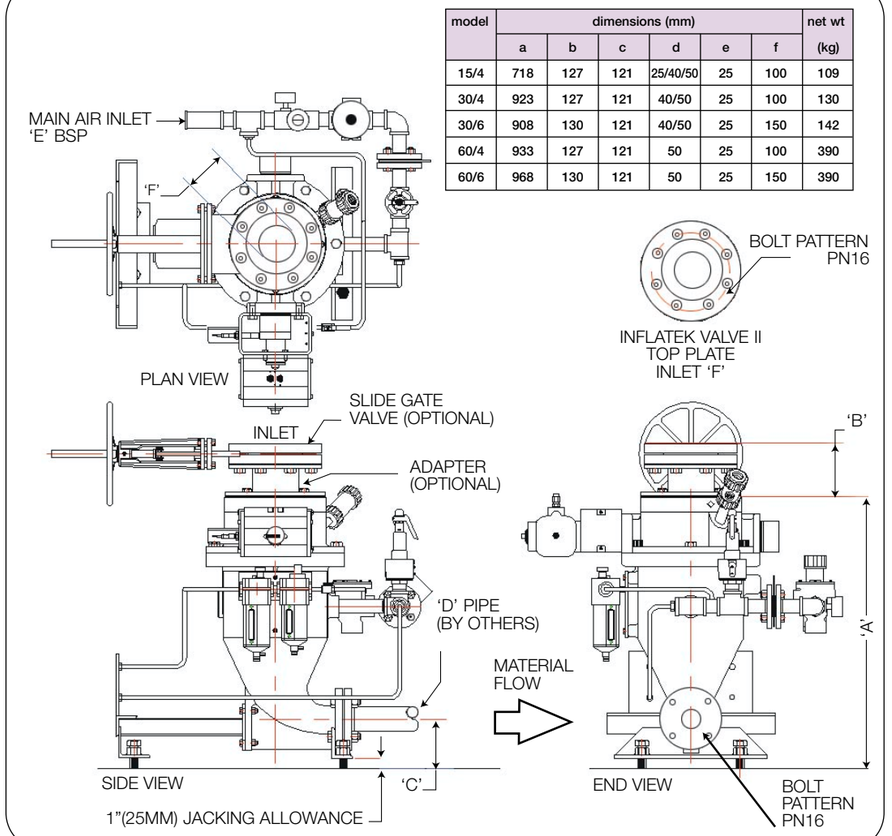
Almost all applications will benefit from a regime providing the heaviest pipeline loading and the lowest material velocity. The benefits of low velocity pneumatic conveying are:

- Lowest air consumption and energy cost
- Little or no pipeline wear over very long periods
- Little or no degradation of fragile materials conveyed
- Small reception hopper filters
- Segregation of conveyed mixtures avoided.



Conveying Distances

Comparison of average material velocities. Example is polyethylene granulas ± 3mm particle size. Transfer rate 2-5 tons/hour at various distances to 100M.



model	dimensions (mm)						net wt
	a	b	c	d	e	f	(kg)
15/4	718	127	121	25/40/50	25	100	109
30/4	923	127	121	40/50	25	100	130
30/6	908	130	121	40/50	25	150	142
60/4	933	127	121	50	25	100	390
60/6	968	130	121	50	25	150	390

Important Comparisons

Dilute-phase positive pressure or vacuum systems		MiniMaxflo dense-phase conveying system
High material transfer velocity and low pipeline loading allows excessive inter-particle abrasion.	**Material Velocity**	The lowest possible transfer velocity and the highest line loading. Particle degradation problems overcome.
Low pressure air source by blower and motor.	**Power Source**	Simple plant compressed air of 5-7 barg.
Old technology dependent on mixing conveying air and material to achieve airborne material.	**Power Cost**	Less than half of dilute-phase systems. Pipeline conveys mostly material with less air. Material/Air mixture not required.
Many moving parts and old technology.	**Operating Reliability**	One moving part only – the inlet valve provides extreme reliability.
More than 2 times larger than MiniMaxflo.	**Space Requirements**	Three machine size options. The largest is 968mm high. The smallest system is only 718mm high.

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